

<u>Lathe:</u>	<u>Machine type</u>	<u>Quantity</u>	<u>Bar Capacity</u>
CNC Lathe 2-axes	~ VICTOR V-turn 16	3x	Ø 40
	~ VICTOR V-turn 20	2x	Ø 50
	~ VICTOR V-turn S26	1x	Ø 75
	~ VICTOR V-turn 36	1x	Ø 90
CNC Lathe 4-axes	~ VICTOR VT II - 23 / 60	1x	Ø 52
CNC Lathe 5-axes	~ DOOSAN PUMA 2100MS	1x	Ø 65
	~ DOOSAN LYNX 2600SY	2x	Ø 81
CNC Lathe 6-axes	~ VICTOR Vturn A200	1x	Ø 50
	~ DOOSAN LYNX 220LSYC	1x	Ø 65
CNC Lathe 7-axes	~ NAKAMURA WT-100 + robot + UR10	2x	Ø 42
CNC Lathe 9-axes	~ NAKAMURA WT-150II	1x	Ø 65
CNC Lathe 13-axes	~ NAKAMURA Super NTY ³	1x	Ø 42
	~ NAKAMURA Super NTY ³	1x	Ø 65
	~ NAKAMURA Super NTY ³ (incl. robot)	1x	Ø 65
	~ NAKAMURA NTY ³ -150 (incl. robot + tower)	2x	Ø 65
	~ NAKAMURA NTY ³ -150 (incl. robot + tower)	1x	Ø 80
CNC Swiss Type Automatic Lathe	~ Star SR-20J	2x	Ø 23
<u>Frezen:</u>	<u>Machine type</u>	<u>Quantity</u>	<u>X-Y axes Travel</u>
CNC Milling machine 3-axes	~ BRIDGEPORT VMC 2000 22	1x	2000 x 800
	~ BRIDGEPORT VMC 1000 22	1x	1000 x 600
	~ BRIDGEPORT VMC 800 22	2x	800 x 600
	~ BRIDGEPORT VMC 760	1x	760 x 600
	~ BRIDGEPORT VMC 760 XP3 (1 incl UR10)	2x	760 x 600
	~ BRIDGEPORT VMC 610 XP3	2x	600 x 500
	~ Victor Vcenter P106	3x	1060 x 600
	~ Victor Vcenter - P136	1x	1360 x 700
	~ Victor V-Center A130	1x	1300 x 780
CNC Milling machine 5-axes	~ OKK VC-X350	1x	Table size: Ø 350
	~ OKK VP-600-5AX (2 incl. FANUC-robot)	3x	Table size: Ø 600
	~ BRIDGEPORT GX 250 5AX	1x	Table size: Ø 250
	~ Victor Vcenter - AX350 + robot UR-10	4x	Table size: Ø 350
	~ Victor Vcenter - AX380 + robot UR-10	2x	Table size: Ø 380
Robotized milling cell	~ Victor Vcenter - AX350 + Victor 85 + robot		Table size Ø 350 + 850 x 560
	~ Doosan SVM 4100 + Victor Vcenter- AX 350 + robot		410 x 500 + table size Ø 350
	~ 2x Victor Vcenter P76 + robot		760 x 500

Diversen:	
Welding	Electric – Orbital – TIG – MIG/MAG (certified/sanitary-health level)
Conventional Division	Turning – Milling – Drilling – Sanding – Polishing - Jet Cabin
CNC Automatic cutting machine	~ EVERISING P-100 B ~ MEGA H-330GA
Aluminium cutting machine	~ MEP spa COBRA 350 CNC FE
Metal cutting vertical bandsaw	~ FUHO VBS3612
CNC Wire EDM: wire-cut	~ Fanuc Robocut α -C400iC
CNC Sinker EDM: die-sink	~ ARD M50 CA CNC
Deburring / Polishing	~ ROTOFINISH
CNC Surface grinding	~ FREEPORT 1000 x 500
Marking	~ Richter Markingmaster.com
Laser engraving	~ LionFiber Industrial 30W + 4e as
Washing unit	2 ultrasonic cleaning tanks - rinse tank - hot air dryer
Assembly options	(Complete) mechanical fitting assemblies according to customer specifications
Reverse Engineering	Faro Fusion with laser scanarm
3-D CAD/CAM	~ MASTERCAM ~ Esprit CAD/CAM
Measurement	~ 2x MUTOTUYO profiel projector + databox ~ 2x ETALON 3-D meetmachine ~ Hexagon Global "S" Chrome 9.15.8 (900x1500x800); nauwkeurig 1,3 μ m + L/333 (18°C - 22°C)